

Aruncatoare in doua trepte

INFO

S6250/ ... (Fw 1800- ...)

Two Stage Ejector

INFO



Sfaturi de instalare:

S6250 este preferabil insurubat cu aruncatorul masinii hidraulice. Filetele interne sau externe necesare ale partii nr.1 trebuie sa se faca in mod adecvat.

Tija aruncatorului nr.1 nu poate fi scurtata cu o lungime mai mare de k_1 , in cazul in care cursa totala h_3 , inclusiv o posibila patrundere a partii nr.1 in partea nr.2 nu poate fi mentinuta.

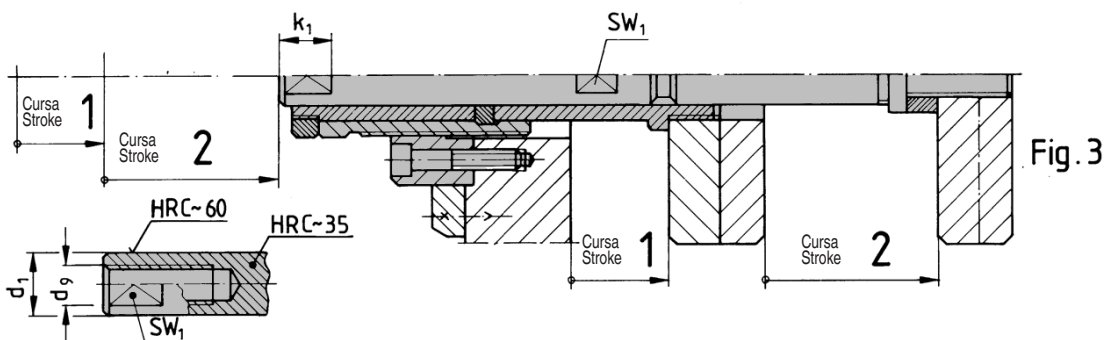
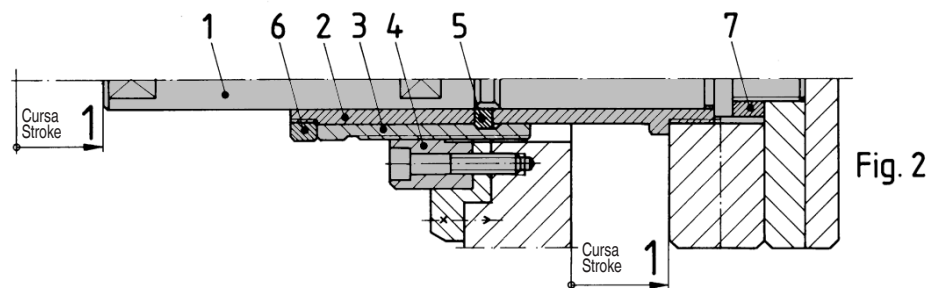
Installation instructions:

S6250 is preferably screwed with the hydraulic machine ejector. The required internal or external thread of part no. 1 has to be made adequately.

The ejector rod no. 1 may not be shortened by more than length k_1 , if the total stroke h_3 , including a possible deeper run in of part no. 1 into part no. 2, is not to be maintained.

- 1 Tija aruncator
- 2 Manson aruncator
- 3 Bucsa de reglare
- 4 Flansa asamblare
- 5 Segmente
- 6 Inel de piedica
- 7 Distantier

- 1 Ejector rod
- 2 Ejector sleeve
- 3 Adjusting bush
- 4 Assembly flange
- 5 Segments
- 6 Stopring
- 7 Spacer



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Prin rotirea bucsii de reglare nr.3 prima cursa h1 este reglata in continuu. Cu cursa h1 ambele placi ale aruncatorului sunt mutate simultan. La urmatoarea cursa h2 numai miscarea ansamblului aruncatorului secund este continuata. Alegeti grosimea inelului distantier nr.7 astfel incat sa ramana cel putin 0,05 mm distanta dintre cele doua ansambluri aruncatoare (vedeti fig.1).

Montare:

1. Montati tija aruncatorului nr.1 impreuna cu placa aruncatorului.
Pentru siguranta va rugam sa folositi LOCTITE C 242.
2. Mutati impreuna piesele nr. 2, 3 si 4, si strangeti piesa nr.3 (vedeti SW2 din tabel).
3. Strangeti bucsa de reglare nr.3 cu flansa de asamblare nr.4.
4. Fixati flansa de asamblare.
Lubrifianti recomandate: C 135, C 160, C 170, etc.

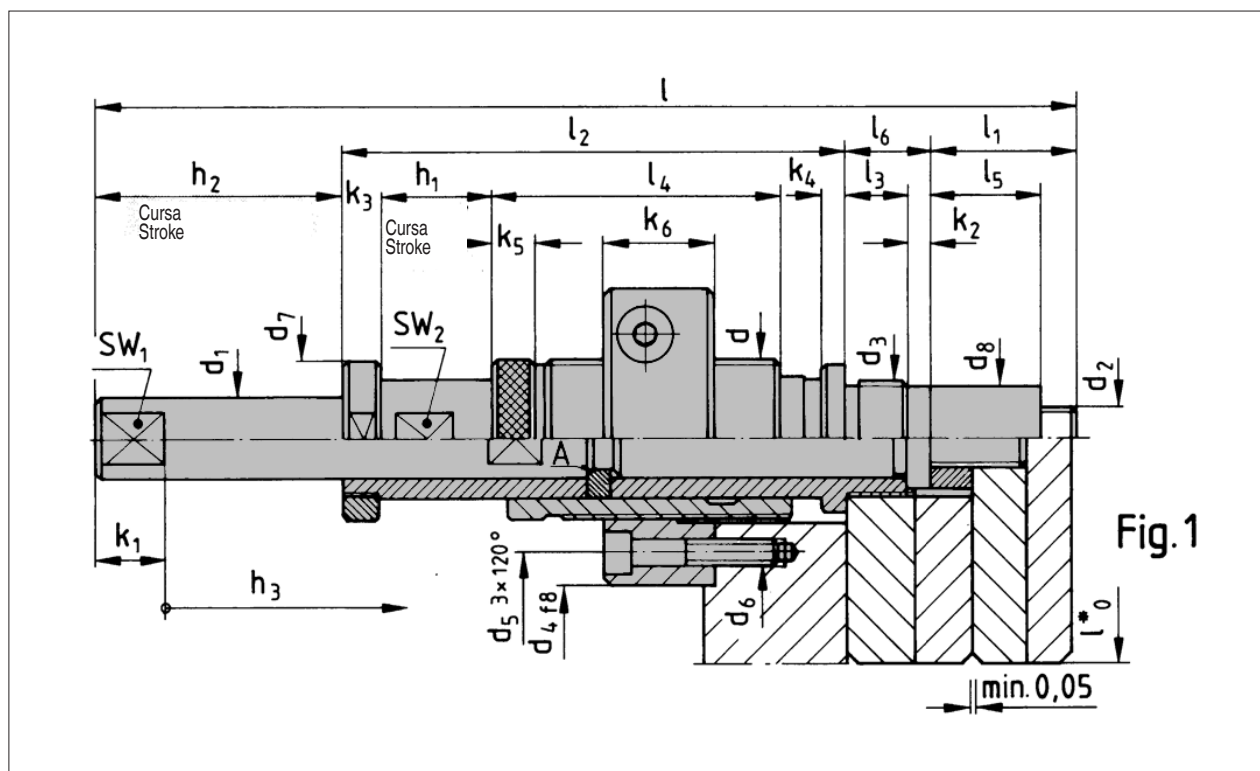
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By rotating adjustment of bush no. 3 the first stroke h1 is continuously adjusted. With stroke h1 both ejector pin plates are moved simultaneously. On the following stroke h2 only the second ejector assembly movement is continued. Choose the thickness of the spacer ring no. 7 so, that there is at least 0,05 mm clearance between both ejector assemblies (see fig.1).

Fitting:

1. Mount ejector rod no. 1 together with ejector plate. For safety please use LOCTITE C 242.
2. Move over parts no. 2, 3 and 4 together and tighten up part no. 3 (SW2 see chart).
3. Tighten up adjusting bush no. 3 with assembly flange no. 4.
4. Fix assembly flange.
Recommended lubricants: C 135, C 160, C 170, etc.



d	d1	d2	d3	d4	d5	d6	d7	d8	d9	l0*	l	l1	l2	Nr. / No.
M32x1,5	16	M12x1	M22x1	60	46	M5	32	20,6	M10	160	200	30	101	S6250/ 32
M42x1,5	22	M16x1,5	M30x1,5	80	62	M6	42	28,0	M14	200	266	40	132	42
M52x1,5	28	M20x1,5	M38x1,5	90	72	M8	53	36,0	M16	350	285	45	134	52
M62x1,5	37	M24x1,5	M48x1,5	120	80	M8	63	44,0	M20	500	300	50	140	62

* = Lungimea placii aruncatoare

* = Length of ejector plate

l3	l4	l5	l6	h1	h2	h3	k1	k2	k3	k4	k5	k6	SW1	SW2	A mm ²	Nr. / No.
11	56	20	16	5-30	50	80	16	5	9	5	8	24	13	20	56	S6250/ 32
16	75	30	22	10-40	70	110	20	6	10,5	6	10	30	17	27	100	42
		35	80		120	22	8			12	22		35	152	52	
		40									30		44	215	62	